

GCSE in Manufacturing

OCR J510 (Double Award) in Manufacturing Unit B233 Unit Recording Sheet

Please read the instructions printed at the end of this form. One of these sheets, suitably completed, should be attached to the assessed work of each candidate.

•											
Unit Title 3A Real World Manufa	nit Title 3A Real World Manufacturing		Unit Code	B233	Season	June	Year	2	0		
Centre Name					Centre I	Number					
Candidate Name					Candida	ate Numbe	r				
Unit B233 3A Real World Manufacturing	For the manufactured products s	studied the candida	ate:								
	Marking Criteria – total mark for this un	it is 90				Teach	ner Con	nmen	t	Pa	age
Has basic ability, gives a basic explanation of most stages in manufacturing the product. [0 1 2]	Demonstrates an ability identifies and explains the stages in manufacturing the product. [3 4]	Works compete identifies and full manufacturing th	ly explains all th	ne stage	s in [5 6]			Ма	rk		
gives a basic outline of the production details that includes some reference to: • labour; • available technology; • quality standards; • handling and storage.	identifies with some explanation the production details and constraints to include: • labour; • available technology; • quality standards; • handling and storage.	identifies and full details and consi • labour; • available tech • quality standa • handling and	traints to include nnology; ards;					Ма	rk		
gives a limited consideration of the identified product with explanation to some materials, components and/or ingredients and their constraints through their availability, form and supply. [0 1 2]	considers the identified product explaining; materials, components and/or ingredients and their constraints through their availability, form and supply. [3 4]	fully considers th detail and justifyi and/or ingredient through their ava	ing; all materials ts and their con	s, compo straints	onents			Ма	rk		
gives a basic explanation of some of the systems and control technology, to organise, monitor and control production of the product. [0 1 2]	identifies and explains systems and control technology, to organise, monitor and control production of the product.	identifies and full control technolog control productio	gy, to organise,	monitor	i			Ма	rk		

gives a basic explanation of the impact	identifies and explains the impact of	identifies and fully explains the impact of		
of modern technologies when	modern technologies when	modern technologies when manufacturing the	Mark	
manufacturing the product.	manufacturing the product.	product.		
[0 1 2]	[3 4]	[5 6]		

Marking Criteria – total mark for this unit is 90			Teacher Comment	Page
Has basic ability,	Demonstrates an ability	Works competently	Mark	
A limited contribution and detail of the selection and use a range of	Contributes and details the selection and use a range of appropriate:	Fully contributes and details, the selection and use a range of appropriate:		
appropriate:materials;	materials;parts and components;	materials;parts and components;		
parts and components;	• processes;	• processes;		
processes;	• tools and;	• tools and;		
tools and;	equipment.	equipment.		
• equipment. [0 1 2 3]	[4 5 6]	[7 8 9]		
A limited contribution and detail of the teams application of:	Contributes and details the teams application of:	Fully contributes and details the teams application of:	Mark	
 health and safety procedures; and 	health and safety procedures; and	health and safety procedures; and		
• quality control techniques.	quality control techniques.	quality control techniques.		
[0 1 2]	[3 4]	[5 6]		

Individually, whilst working as part of a team to produce a batch of a product from a design solution the candidate:					
Marking Criteria – total mark for this unit is 90 Teacher Comment					
gives limited consideration and detail of: • production details and constraints; and	considers and details: production details and constraints; and application of quality standards.	fully considers and details:	Mark		
application of quality standards. [0 1 2 3 4]	[5 6 7 8]	[9 10 11 12]			

URS968 Revised November 2015

3673131222

gives a basic analyses and evaluation of the product in terms of the:	analyses and evaluates the product in terms of the:	fully analyses and evaluates the product in terms of the:	Mark
equipment;	equipment;	equipment;	
tools; and	tools; and	• tools; and	
processes;	• processes;	• processes;	
which have been used.	which have been used.	which have been used.	
[0 1 2 3 4 5 6]	[7 8 9 10 11 12]	[13 14 15 16 17 18]	
gives limited detail of how these would be modified in real-world manufacturing.	details how these would be modified in real-world manufacturing.	fully details how these would be modified in real-world manufacturing.	Mark
[0 1 2 3]	[4 5 6]	[7 8 9]	
gives limited detail, of their individual application of: • health and safety procedures; and • quality control techniques	details their individual application of: health and safety procedures; and quality control techniques. 	fully details their individual application of: • health and safety procedures; and • quality control techniques.	Mark
[0 1 2]	[3 4]	[5 6]	
			Total/ 90
If this work is a re-sit, please tick Sessio	n and Year of previous submission	2 0 Please tick to indicate this work has been standardised in	nternally

Guidance on Completion of this Form

Please note: This form may be updated on an annual basis. The current version of this form will be available on the OCR website (www.ocr.org.uk).

Guidance on Completion of this Form

- One sheet should be used for each candidate.
- 2 Please ensure that the appropriate boxes at the top of the form are completed.
- 3 Please enter specific page numbers where evidence can be found in the portfolio, and where possible, indicate to which part of the text in the mark band the evidence relates.
- 4 Circle the mark awarded for each strand of the marking criteria in the appropriate box and enter the circled mark in the final column.
- 5 Add the marks for the strands together to give a total out of 90 Enter this total in the relevant box.

URS968 Revised November 2015